

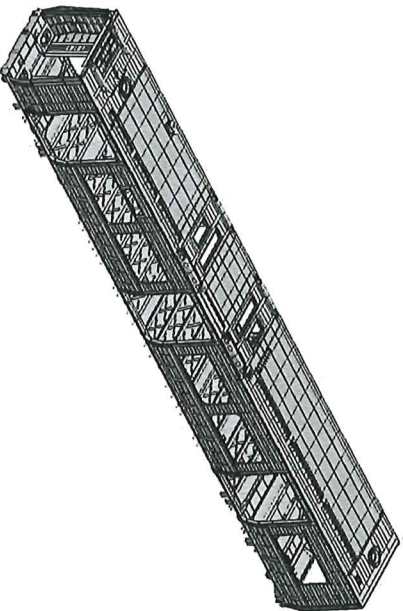
CONFIDENTIAL INFORMATION
This document and the information contemplated therein have to be considered as Confidential Information pursuant to the provisions of Clause 25 of the MSA, and treated as such.

APPLICATION REFERENCE											
MOUNTING	DRAWING	DESCRIPTION	STATION	CAR TYPE					WORK INSTRUCTION	SAFETY ?	
				TC1	M4	M1	M2	M3			TC2
	DTR3022331/3	Carshell Assembly TC	CR1110	<input checked="" type="checkbox"/>					X	PR1.CB1210.DTR3022331 9/3.V25	YES
REV	DATE	MODIFICATION CONTENT		RESPONSIBLE	NAME	DATE					
0	09/04/2018	GIBELA NEW CREATION		APPROVER	Iturneleng Modiba	09/04/2018					
1	2018/05/18	Team leader and Quality Technician to sign final signature from PME Manager to Quality manager	Change	CHECKER	Nosizo Pindela	09/04/2018					
				COMPLIER	Thanyani Mathegu	06/04/2018					
				APPROVER	Iturneleng Modiba	2018/05/18					
				CHECKER	Nosizo Pindela	2018/05/18					
				REVISED BY	Ramokone Motama	2018/05/18					
2	2018/06/18	MODIFICATION CONTENT	APPROVER	Iturneleng Modiba	2018/06/18						
			CHECKER	Nosizo Pindela	2018/06/18						
			REVISED BY	Ramokone Motama	2018/06/18						
			CHECKER	Iturneleng Modiba	2018/12/12						
			REVISED BY	Nosizo Pindela	2018/12/12						
3	2018/12/12	Additional checkpoints	REVISED BY	Ramokone Motama	2018/12/12						
			APPROVER	Iturneleng Modiba	22/01/2019						
			CHECKER	Nosizo Pindela	22/01/2019						
			REVISED BY	Vanessa Ntuli	22/01/2019						
			APPROVER	Iturneleng Modiba	2019/11/03						
5	22/01/2019	As per Baseline 10.2	CHECKER	Nosizo Pindela	2019/11/03						
			REVISED BY	Nosizo Pindela	2019/11/03						
			APPROVER	Iturneleng Modiba	21/08/2019						
			CHECKER	Nosizo Pindela	21/08/2019						
			REVISED BY	Timothy Maimela	21/08/2019						
6	2019/11/03	Record D1 and D2 on Self - Inspection	APPROVER	Bongane Masina	06/08/2020						
			CHECKER	Bongane Masina	06/08/2020						
			REVISED BY	Bongane Masina	06/08/2020						
			APPROVER	Timothy Maimela	19/04/2021						
			CHECKER	Bongane Masina	19/04/2021						
10	21/08/2019	New Baseline 10.2.5	APPROVER	Bongane Masina	19/04/2021						
			CHECKER	Bongane Masina	19/04/2021						
			REVISED BY	Bongane Masina	19/04/2021						
			APPROVER	Timothy Maimela	19/04/2021						
			CHECKER	Bongane Masina	19/04/2021						
15	06/08/2020	New Baseline 10.2.6	APPROVER	Bongane Masina	06/08/2020						
			CHECKER	Bongane Masina	06/08/2020						
			REVISED BY	Bongane Masina	06/08/2020						
			APPROVER	Timothy Maimela	19/04/2021						
			CHECKER	Bongane Masina	19/04/2021						
20	19/04/2020	New Baseline change 10.3	APPROVER	Bongane Masina	19/04/2021						
			CHECKER	Bongane Masina	19/04/2021						
			REVISED BY	Bongane Masina	19/04/2021						
			APPROVER	Timothy Maimela	19/04/2021						
			CHECKER	Bongane Masina	19/04/2021						
21	17/08/2021	ADDED DIMENSIONS BEFORE WELDING	APPROVER	Bongane Masina	17/08/2021						
			CHECKER	Bongane Masina	17/08/2021						
			REVISED BY	Bongane Masina	17/08/2021						
			APPROVER	Timothy Maimela	17/08/2021						
			CHECKER	Bongane Masina	17/08/2021						
25	21/02/2022	New Baseline change 10.3.1	APPROVER	Bongane Masina	17/08/2021						
			CHECKER	Bongane Masina	17/08/2021						
			REVISED BY	Bongane Masina	17/08/2021						
			APPROVER	Timothy Maimela	17/08/2021						
			CHECKER	Bongane Masina	17/08/2021						
26	14/04/2023	Addition of welding consumable traceability	APPROVER	Bongane Masina	17/08/2021						
			CHECKER	Bongane Masina	17/08/2021						
			REVISED BY	Bongane Masina	17/08/2021						
			APPROVER	Timothy Maimela	17/08/2021						
			CHECKER	Bongane Masina	17/08/2021						
27	27/07/2023	Added verification of loaded parts	APPROVER	Bongane Masina	17/08/2021						
			CHECKER	Bongane Masina	17/08/2021						
			REVISED BY	Bongane Masina	17/08/2021						
			APPROVER	Timothy Maimela	17/08/2021						
			CHECKER	Bongane Masina	17/08/2021						
28	07/11/2023	Addition of welding traceability	APPROVER	Bongane Masina	17/08/2021						
			CHECKER	Bongane Masina	17/08/2021						
			REVISED BY	Bongane Masina	17/08/2021						
			APPROVER	Timothy Maimela	17/08/2021						
			CHECKER	Bongane Masina	17/08/2021						
TRAINSET	CAR	OPERATOR NAME & ALPS NUMBER	DATE	SELF INSPECTION NUMBER	PAGES						
13215	TC1	Points 40964 20/02/24	SI.CB1210.322.V28	16							





	DTR30223319/3 Carshell Assembly TC	Rev. V28	Project: PRASA
		Date- 07/11/2023	SI.CB1210.322.V28
Car: TC1 & TC2	NCR	Work station: CB1210	



I - Documentation and Instruments

I.1 - Documentation Control

Document	Type of car					Revision	Observation	OK	NOK	Remarks	Signature/Date (Inspector/Verifier)	Signature/Date (Quality)
	TC1	M1	M2	M3	M4	TC2						
DTR30223319/3	X							✓		N/A		

I.2 - Instruments Control

Monitoring and Measuring Instrument Control - Used for Special Process

Instruments	Validation	Calibration or Verification Validation Date	OK	NOK	Signature/Date (Manufacturing)	Signature/Date (Quality)
 WISWUK CATERPILLAR 30M 1APC	308223-2 105425734 G167P0102	15/03/25 08/01/25 18/11/24	✓			

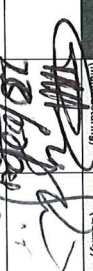
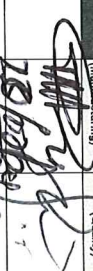


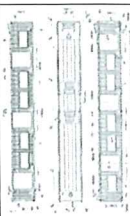






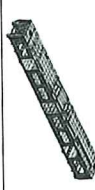




1.3 Consumables


Welding Consumable Control - Used for Special Process

Filler Material	Heat Number	Welding Process	OK	NOK	Signature/Date (Manufacturing)	Signature/Date (Quality)
ER 308 L3	314018-34097	MIG	✓			
ER 308 L	099687-70832	MIG	✓			

2024-02-19

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GIBELG		Rev. V28		Project: PRASA			
DTR30223319/3 Carshell Assembly TC		Date- 07/11/2023		SI.CB1210.322.V28			
Item	Picture/Drawing	Description	Acceptance criteria / Record	OK	NO	Signature/Date (Manufacturer)	Signature/Date (Quality)
01	N/A	Verification of correct parts loaded (Sidewalls, Endframes, Roof and Underframe)	DT00000284980	✓			
02	N/A	Carshell free of significant flaws which compromise the appearance or functionality.	DTD00000210675	✓			
03		Functionals dimensions approved according drawing or complementary document approved by Alstom engineering and registered in this document.	Approved according specified on pages below.	✓			
04	REFER TO ANNEXURE A	Spot Welding inspected and approved according procedure	IND-SAL-WMS-016 e DTD00000210675	✓			
05	REFER TO ANNEXURE B	Arc Welding inspected and approved according procedure.	IND-SAL-WMS-016 REFER TO GIB - TYPDEF - ARC - 0000	✓			
06		Cleaning of all Stainless Steel Surface	According TO GIB-WEL - PROC-0002	✓			
07	N/A	Perform visual inspection of welds in 100% of the project. Run by penetrant testing in electric arc welding (weld ring) as IND-SAL-WMS-018.	As the welding procedure IND-SAL-WMS-018 and DTD00000210658	✓			

	DTR3023319/3 Carshell Assembly TC		Rev. V28	Project: PRASA
			Date- 07/11/2023	SI.CB1210.322.V28

Welder traceability

Roof ring welds



LHS

Boiler maker (Name & Sign): Pontso Mthabisi

Welder (Name & Sign): Thabang Kgato

RHS

Boiler maker (Name & Sign): Pontso Mthabisi

Welder (Name & Sign): Thabang Kgato

END 1

LHS

Boiler maker (Name & Sign): Justice

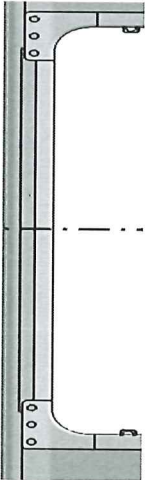
Welder (Name & Sign): Thabang Kgato

RHS

Boiler maker (Name & Sign): Justice

Welder (Name & Sign): Thabang Kgato

END 2



LHS


Boiler maker (Name & Sign): Pontso Mthabisi

Welder (Name & Sign): Keitumetse Kgato

RHS

Boiler maker (Name & Sign): Pontso Mthabisi

Welder (Name & Sign): Keitumetse Kgato



2024-02-19

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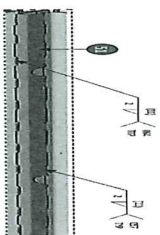
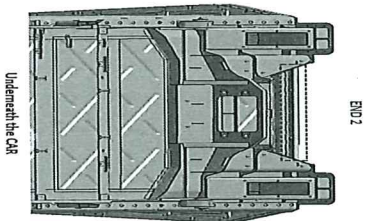


DTR302319/3 Carshell Assembly TC

Rev. V28
Project: PRASA

Date- 07/11/2023
SI.CB1210.322.V28

EUF Reinforcement Plates



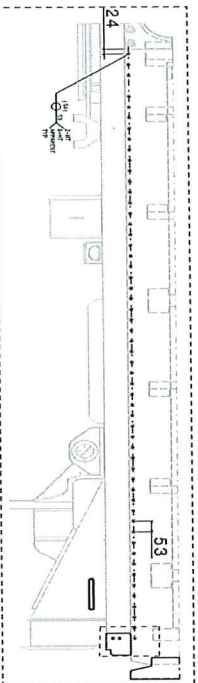
END 2

Boiler maker (Name & Sign):

[Signature]

Welder (Name & Sign):

Keith K. [Signature]




FED011

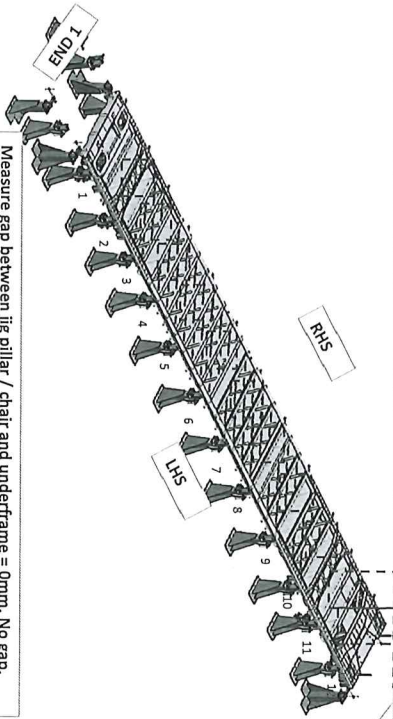
Operator:

Keith K. [Signature]

GIBELCO
2024 -02- 19
INDUSTRIAL QUALITY
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	DTR30223319/3 Carshell Assembly TC	Rev.	Project: PRASA
		V28	
		Date-	SI, CB 1 210.322.V28
		07/11/2023	

Specifications of Details for CBS measurement



Measure gap between jig pillar / chair and underframe = 0mm. No gap.

Fill in the gap foundon each jig pillars / chair and underframe should be 0mm.

After Loading Underframe and Clamping.

	1	2	3	4	5	6	7	8	9	10	11	12
Left Hand Side	0	0	0	0	0	0	0	0	0	0	0	0
Right Hand Side	0	0	0	0	0	0	0	0	0	0	0	0


Signature Operator


 Date: 28/02/24

After Welding.

	1	2	3	4	5	6	7	8	9	10	11	12
Left Hand Side	0	0	0	0	0	0	0	0	0	0	0	0
Right Hand Side	0	0	0	0	0	0	0	0	0	0	0	0

Signature Industrial Quality:

 Date: 20/02/24



2024-02-19

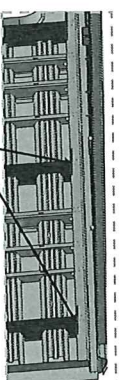
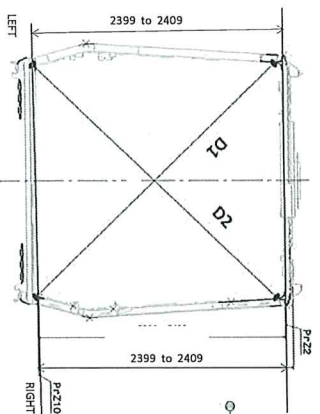
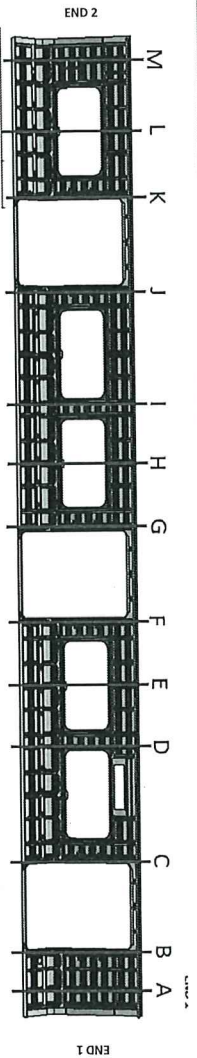
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DTR30223319/3 Carshell Assembly TC

Rev.	Project: PRASA
V28	
Date-	SI.CB1210.322.V28
07/11/2023	

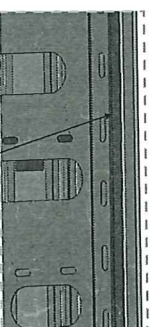
Specifications of Details for CBS measurement



Measurement positions on roof rail and sidewall omega corner.



Measurement positions on sidewall and side sill corner.

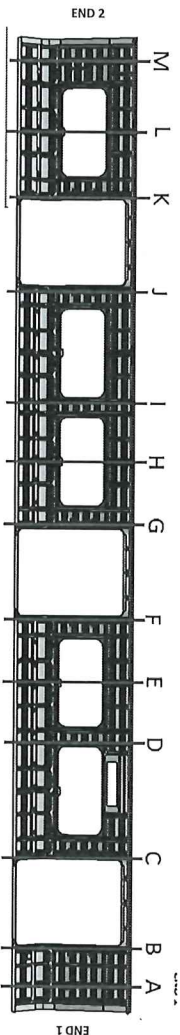


Reinforcement area measurement positions on roof reinforcement area.

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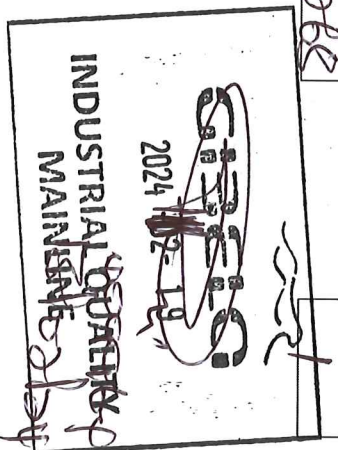
Specifications of Details for CBS measurement

BEFORE WELDING



PME: The difference in Height values measured on the LHS and RHS should be ≤ 2MM on each point.

	Record D1 values	Record D2 values	D1-D2 ≤ 5mm	2399 to 2409	2399 to 2409 (RHS)	LHS-RHS ≤ 2
A	3069	3069	0	2404	2404	0
B	3070	3069	1	2406	2404	2
C	3071	3068	3	2404	2405	1
D	3068	3069	1	2403	2405	2
E	3068	3068	0	2404	2406	2
F	3071	3069	2	2404	2405	1
G	3070	3070	0	2404	2406	2
H	3069	3071	2	2404	2404	0
I	3068	3068	0	2405	2404	1
J	3066	3068	2	2404	2405	1
K	3069	3068	1	2406	2404	2
L	3068	3066	2	2404	2406	2
M	3069	3068	1	2406	2404	2





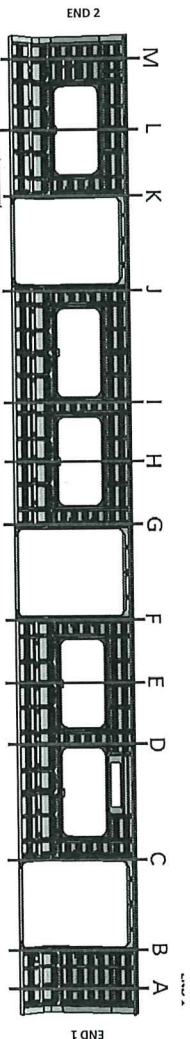
DTR30232319/3 Carshell Assembly TC

Rev. V28 Project: PRASA

Date- 07/11/2023 SI.CB1210.322.V28

Specifications of Details for CBS measurement

AFTER WELDING



PME: The difference in Height values measured on the
LHS and RHS should be $\leq 2\text{MM}$ on each point.

	Record D1 values	Record D2 values	D1-D2 $\leq 5\text{mm}$	2399 to 2409	2399 to 2409 (RHS)	LHS-RHS ≤ 2
A	3269	3269	0	2404	2404	0
B	3296	3297	1	2425	2424	1
C	3298	3299	1	2426	2424	2
D	3268	3268	0	2425	2424	1
E	3269	3270	1	2424	2424	0
F	3295	3296	1	2426	2425	1
G	3296	3298	2	2424	2426	2
H	3270	3271	1	2424	2423	1
I	3269	3269	0	2425	2423	2
J	3296	3297	1	2424	2424	0
K	3298	3296	2	2425	2424	1
L	3269	3268	1	2426	2424	2
M	3296	3295	1	2423	2424	2

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18102424

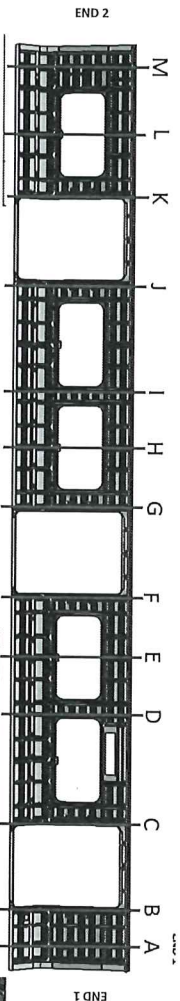


DTR3023319/3 Carshell Assembly TC

Rev. Project: PRASA
V28
Date- 07/11/2023
SI.CB1210.322.V28

CBS measurement

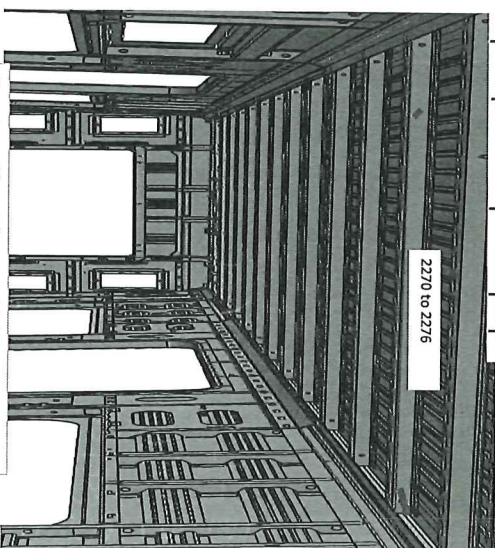
BEFORE WELDING



2270 to 2276

2268 & 2274

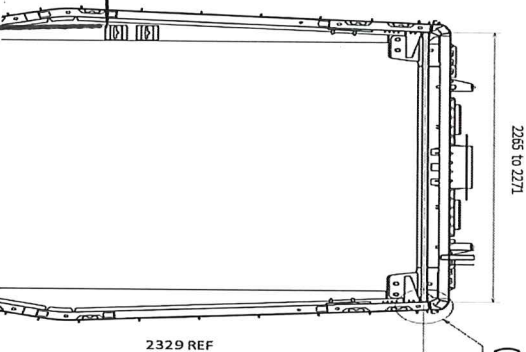
- A 2274
- B 2274
- C 2274
- D 2275
- E 2274
- F 2271
- G 2273
- H 2274
- I 2275
- J 2272
- K 2274
- L 2274
- M 2274



2270 to 2276

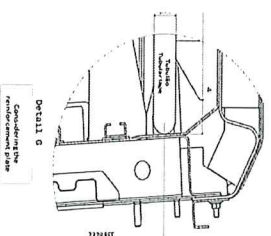
Do not consider reinforcement / Take measurements top area of zee profile

2265 to 2271



2329 REF

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2024-02-19
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2265 to 2271



14/09/24
15/02/24



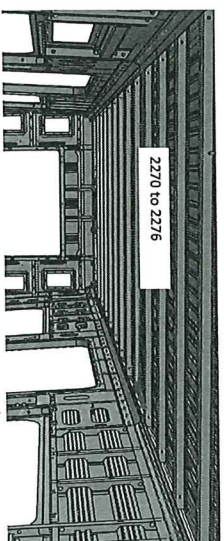
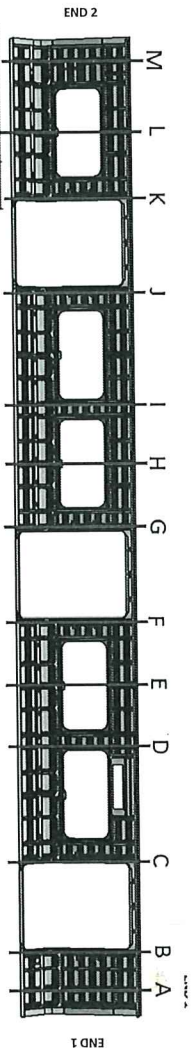
DTR3023319/3 Carshell Assembly TC

Rev. Project: PRASA

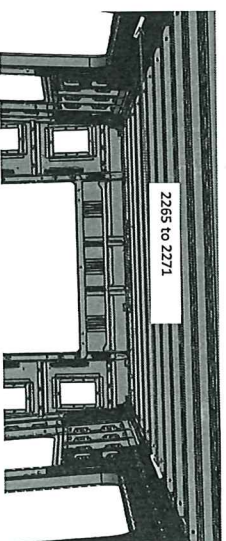
V/28
Date- 07/11/2023
SI.CB1210.322.V28

Specifications of Details for CBS measurement

AFTER WELDING



Do not consider reinforcement (Take measurements top area of zee profile)



Take measurement close to radius (considering reinforcement)

	2265 to 2271	2270 to 2276
A	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
C	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
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2024-02-19

Handwritten signature and date: 15/02/2024



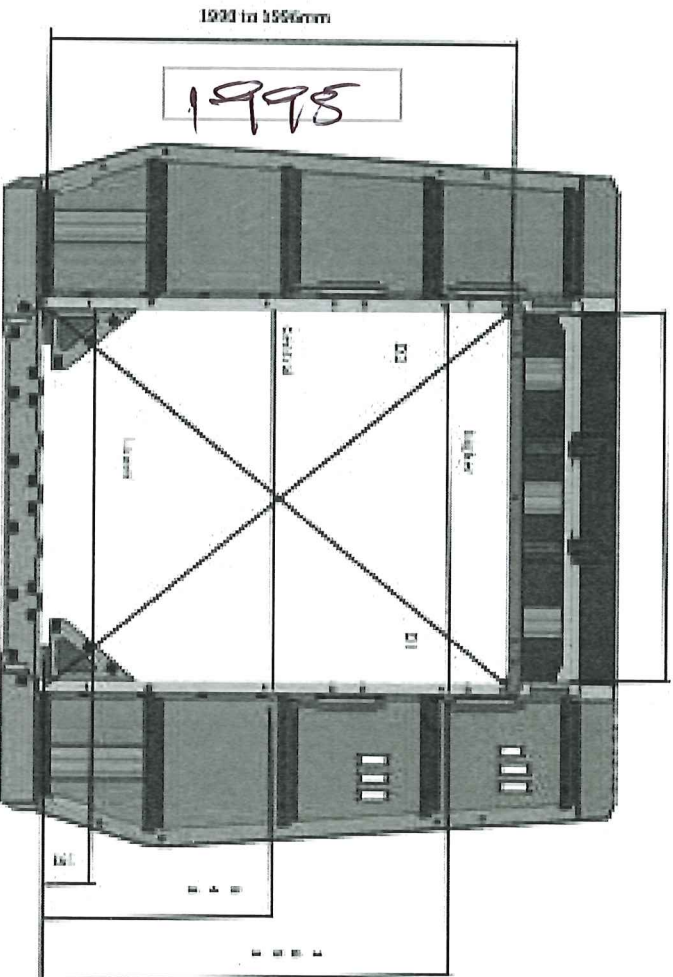
DTR3022319/3 Carshell Assembly TC

Rev.
V28
Date-
07/11/2023

Project: PRASA
SI.CB1210.322.V28

Specifications of Details for CBS measurement

Endframe 2



2100 to 2112 mm

DIAGONAL DIFFERENCE D1-D2 \pm 3mm

HIGHER DIMENSION

1382

D1

2416

CENTRAL DIMENSION

1381

D2

2415

LOWER DIMENSION

1381

D1-D2

1

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2024-02-19
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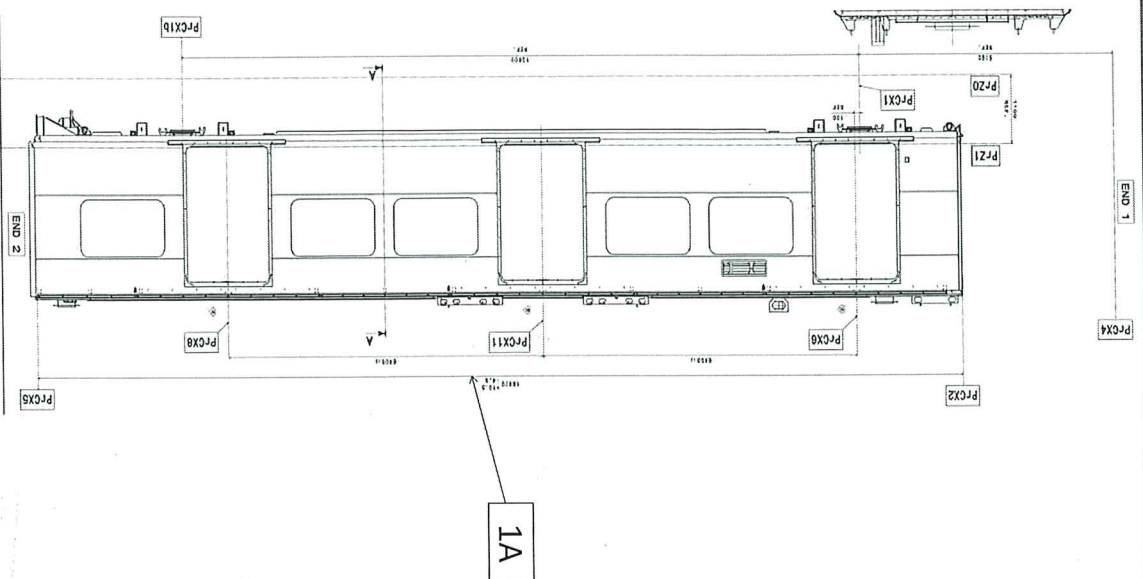
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18/02/24
[Signature]



DTR3022319/3 Carshell Assembly TC

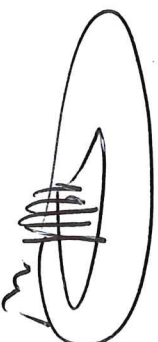
Rev. V28	Project: PRASA
Date- 07/11/2023	
SI.CB1210.322.V28	

Specifications of Details for CBS measurement



LEFT SIDE	
SPECIFICATION SIZE	ACTUAL SIZE
1A 18870 +10.5 -4.5	18870

RIGHT SIDE	
SPECIFICATION SIZE	ACTUAL SIZE
1A 18870 +10.5 -4.5	18870




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2024-02-19
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Dye-penetration test to be performed by quality personnel




Dye penetrant test

		DTR30223193 Carshell Assembly TC		Rev. V28		Project: PRASA	
				Date- 07/11/2023		SI.CB1210.322.V28	
Self Inspection - Final Result							
Is the car good to advance to the next workstation/process? (Approval of Operations and Industrial Quality)				DATE		NAME	
				Operations		SIGNATURE	
GO				adofra		Forbes	
If activities are not complete, the missing activities must not impact the next stage! Every auto inspection performed conforms to specification or in case of discrepancy the same is approved by the competent party.)				Operations		Zwane	
NO GO				There are activities pendings that impactstop the activities of the next process Obs: (To describe problems below)		Quality	
There are non-conformities impact the quality of the product and there is no corrective action defined yet)				Quality			
In case of "NO GO", describe blocking problems							
In case of "NO GO", the operations manager must define below action plan to ensure "GO":							
Item	Description	Action	Responsible	Due date	Status		

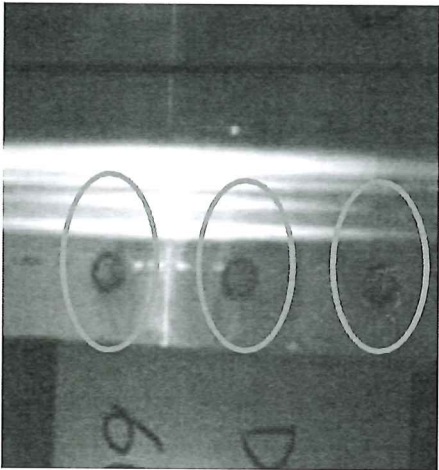
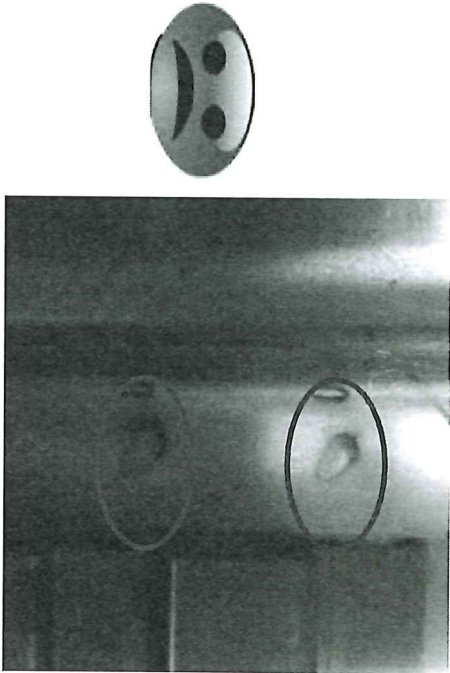
Operations

Quality



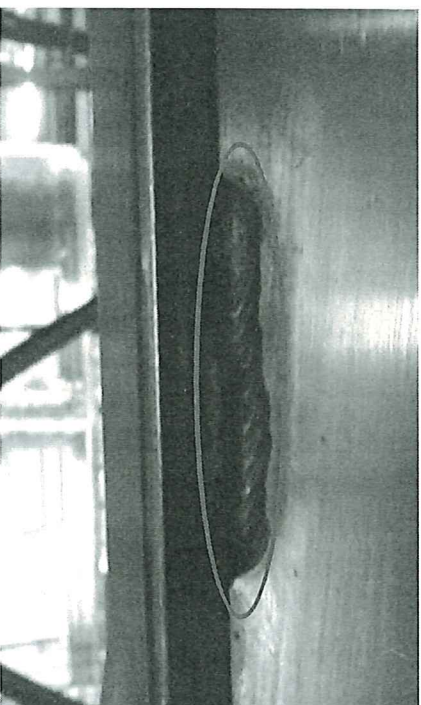
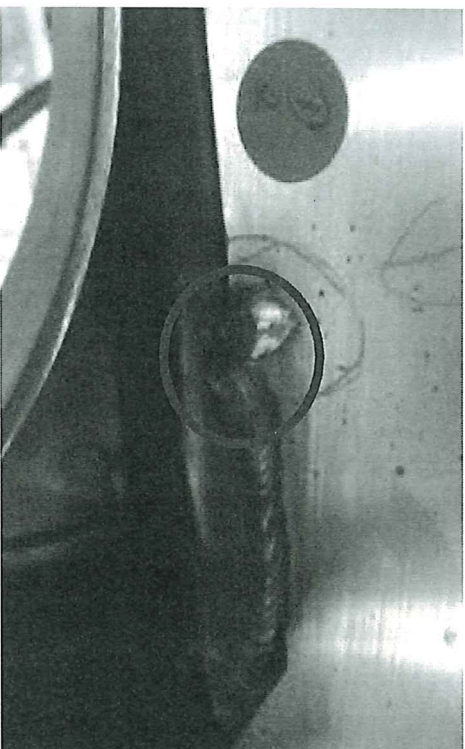
	DTR30223319/3 Carshell Assembly TC		Rev. V28 Date- 07/11/2023	Project: PRASA SI.CB1210.322.V28
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ANNEXURE A: Spot Welding Quality Acceptance Standard



	DTR30223319/3 Carshell Assembly TC		Rev. V28 Date- 07/11/2023	Project: PRASA SI.CB1210.322.V28
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ANNEXURE B: Arc Welding Quality Acceptance Standard





APPLICABLE FOR TRAINSET 100+ ONLY AS PER BASELINE 10.3.1

SELF INSPECTION SHEET


CONFIDENTIAL INFORMATION
This document and the information contemplated therein have to be considered as Confidential Information pursuant to the provisions of Clause 25 of the MSA, and treated as such.

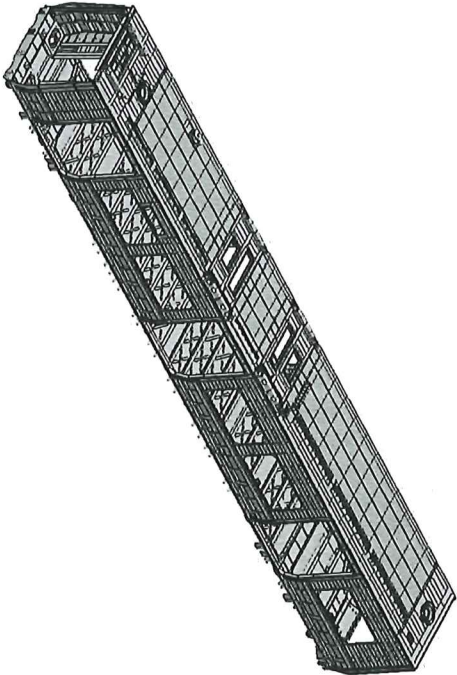
REV	DATE	MODIFICATION CONTENT	RESPONSIBLE	NAME	DATE
0	09/04/2018	GIBELI NEW CREATION	CHECKER	Imreng Medha	09/04/2018
1	23/05/2018	Team leader and Quality Technician to sign Change final signature from P/QE Manager to Quality manager	APPROVER	Thangam Mathagu	06/04/2018
2	05/07/2018	Certain dimensional checks added and others moved to CB1210 and CB1230	CHECKER	Nedzo Phidelo	23/05/2018
3	20/06/2012	Certain dimensional checks added and others moved to CB1210 and CB1230	APPROVER	Imreng Medha	20/06/12
5	24/01/2019	Added D1 and D2 on 2024-02-01 length measurements	CHECKER	Nedzo Phidelo	24/01/2019
6	13/03/2019	Added D1 and D2 on 2024-02-01 length measurements	APPROVER	Imreng Medha	13/03/2019
7	20/05/2019	Added D1 and D2 on 2024-02-01 length measurements	CHECKER	Nedzo Phidelo	20/05/2019
10	22/08/2019	Added D1 and D2 on 2024-02-01 length measurements	APPROVER	Imreng Medha	22/08/2019
15	06/08/2020	Added D1 and D2 on 2024-02-01 length measurements	CHECKER	Nedzo Phidelo	06/08/2020
20	19/04/2021	Added D1 and D2 on 2024-02-01 length measurements	APPROVER	Imreng Medha	19/04/2021
21	17/08/2021	Added D1 and D2 on 2024-02-01 length measurements	CHECKER	Nedzo Phidelo	17/08/2021
25	20/02/2022	Added D1 and D2 on 2024-02-01 length measurements	APPROVER	Imreng Medha	20/02/2022
26	14/08/2022	Added D1 and D2 on 2024-02-01 length measurements	CHECKER	Nedzo Phidelo	14/08/2022
27	17/10/2022	Added D1 and D2 on 2024-02-01 length measurements	APPROVER	Imreng Medha	17/10/2022
28	14/04/2023	Added D1 and D2 on 2024-02-01 length measurements	CHECKER	Nedzo Phidelo	14/04/2023
29	28/10/2023	Added D1 and D2 on 2024-02-01 length measurements	APPROVER	Imreng Medha	28/10/2023

INDUSTRIAL QUALITY

MANUAL

TRAINSET	QIR	OPERATOR NAME & ALPS NUMBER	DATE	SELF INSPECTION NUMBER	PAGES
TC1	213	Nthobekiso 426154	21/06/24	SI.CB1220.323.V29	17

	DTR30223319/2 Carshell Assembly TC	Rev. 29	Project: PRASA SI.CB1220.323.V29
		Date- 28/10/2023	
Carro Car:	TC1, TC2	NCR:	Work station: CB1220






I - Documentation and Instruments

I.1 - Documentation Control

Document	Type of car					Revision	Observation	OK	NOK	Signature/Date (Manufacturing)	Signature/Date (Quality)
	TC1	M1	M2	M3	M4						
DTR30223319/2	X					29	21/02/2024	✓		N/A	 21/02/24



I.2 - Instruments Control

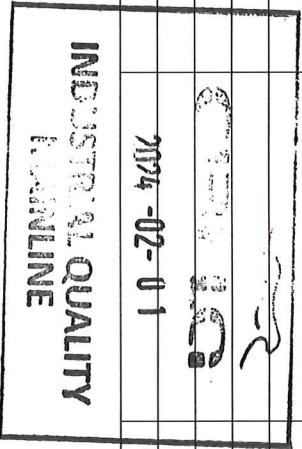
Monitoring and Measuring Instrument Control - Used for Special Process


Instruments	Validation	Calibration or Verification Validation Date	OK	NOK	Signature/Date (Manufacturing)	Signature/Date (Quality)
Tubular	22713	03/09/2024	✓		 03/09/24	 22/09/24
Tape measure	G1070367	2024/04/05	✓		 04/05/24	

1.3 Consumables

Welding Consumable Control - Used for Special Process



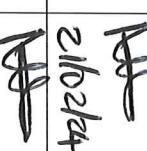

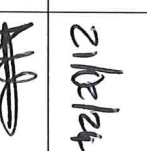













Filler Material	Heat Number	Welding Process	OK	NOK	Signature/Date (Manufacturing)	Signature/Date (Quality)
308	E231067	308 MIG	✓		 21/02/24	 21/02/24



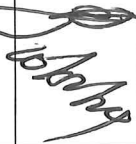




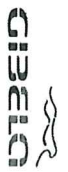
	DTR3023319/2 Carshell Assembly TC	Rev. 29	Project: PRASA SI.CB1220.323.V29
		Date- 28/10/2023	

II - Control Activities of Production

II.1 - Items to check

Item	Picture/Drawing	Description	Acceptance criteria / Record	OK	NOK	Remarks	Signature/Date (Manufacturing)	Signature/Date (Quality)
01	N/A	Assembly according to Instruction Engineering n° PRA.CB1220.DTR30225487/2 Verification of fitment for all reinforcement brackets.	DTR30223319/2	✓			 21/02/24	 22/02/24
02	N/A	Carshell free of significant flaws which compromise the appearance or functionality.	DTD0000210675	✓			 21/02/24	 22/02/24
03	REFER TO ANNEXURE A	Spot Welding inspected and approved according procedure	IND-SAL-WMS-016 e DTD00000210675	✓			 21/02/24	 22/02/24
04	REFER TO ANNEXURE B	Arc Welding inspected and approved according procedure.	IND-SAL-WMS-016 REFER TO GIB - TYPDEF - ARC - 0000	✓			 21/02/24	 22/02/24
05		Cleaning of all Stainless Steel Surface	According TO GIB-WEL - PROC-0002	✓			 21/02/24	 22/02/24
06	N/A	Functional dimensions approved according drawing or complementary document approved by Alstom engineering and registered in this document.	Approved according specified on pages below.	✓			 21/02/24	 20/02/24
07		Perform visual inspection of welds in 100% of the project. Run by penetrant testing in electric arc welding (weld ring) as IND-SAL-WMS-018. Run by penetrant testing welds (weld ring) and filler sampling as described in DTD0000210658.	As the welding procedu SAL-WMS-018 and DTD0000210658 GIBELCO INDUSTRIAL QUALITY MAINLINE	✓			 21/02/24	 20/02/24
08	N/A	Before application of sealant record the expiry date and make sure that the room temperature and humidity are within specified values as per Works Instructions Specified: Temperature Min - Max (1) 10°C - 35°C Relative humidity Min - Max (1) 25% - 80%	Sealant Batch No: WPD03 Exp Date: 02/24 Actuals Temperature: 19 Humidity: 71	✓			 21/02/24	 22/02/24

		DTR3022331912 Carshell Assembly TC		Rev. 29	Project: PRASA	
				Date- 28/10/2023	SI.CB1220.323.V29	
09	NA	Verification of sealant application in certain regions in the drawing.	AAD0001241033	✓	 28/02/24	 04/09/24
10	NA	Verification of sealant application on the roof and sidewall finishers	Sealant must be: -Applied straight and even (1.5mm) -Free of gaps, cracks, damage and debris (flashes, dirt, dust) Refer to Annexure B	✓	 28/02/24	 04/09/24



DTR30223319/2 Cairshell Assembly TC

Rev.
29
Date-
28/10/2023

Project: PRASA
SI.CB1220.323.V29




END 1
SEALANT


OPERATOR
(Name & sign):

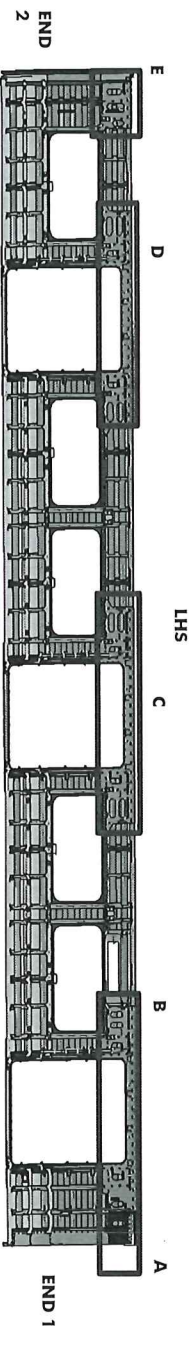
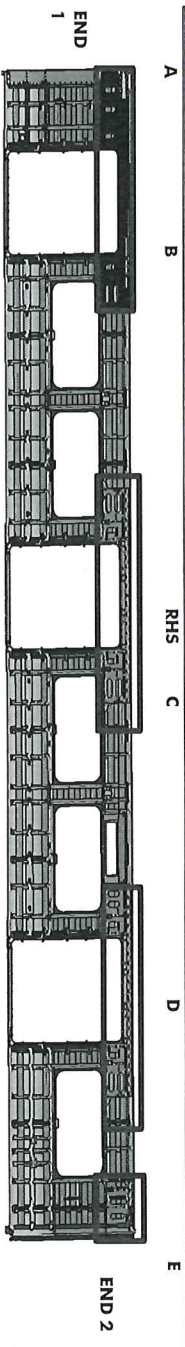
Authorisi: 

OPERATOR
(Name & sign):

Atthelo ziki: 



		Rev. 29 Date- 28/10/2023		Project: PRASA SI.CB1220.323.V29
DTR3022319/2 Carshell Assembly TC				



REINFORCEMENT WELDING

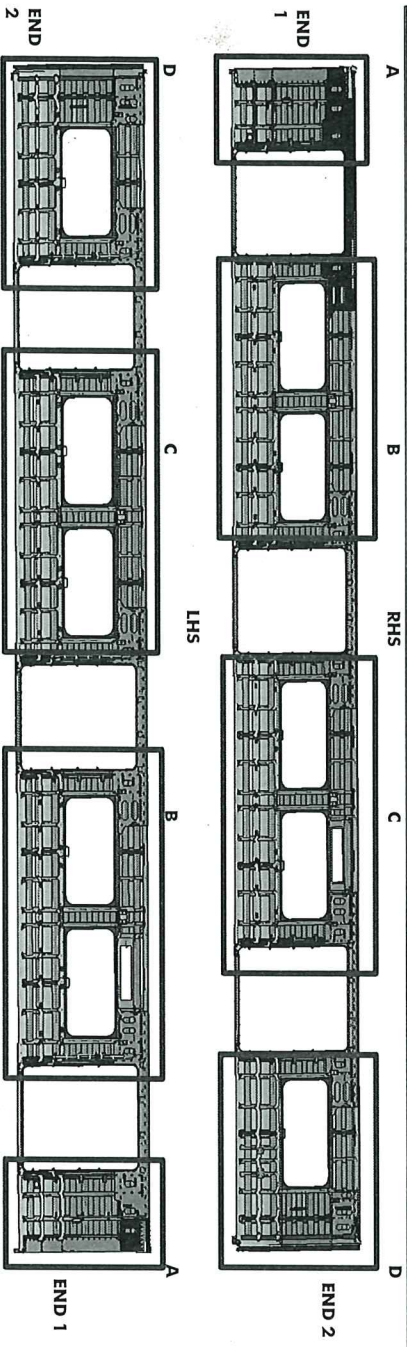
AREA	LHS	RHS
A	Operator (Name&sign): <u>Michael Dyer</u>	Operator (Name&sign): <u>Michael Dyer</u>
B	Operator (Name&sign): <u>Y. M. S. S.</u>	Operator (Name&sign): <u>Y. M. S. S.</u>
C	Operator (Name&sign): <u>Michael Dyer</u>	Operator (Name&sign): <u>Michael Dyer</u>
D	Operator (Name&sign): <u>Michael Dyer</u>	Operator (Name&sign): <u>Michael Dyer</u>
E	Operator (Name&sign): <u>Michael Dyer</u>	Operator (Name&sign): <u>Michael Dyer</u>



DTR302233191/2 Carshell Assembly TC


Rev.
29
Date-
28/10/2023

Project: PRASA
SI.CB1220.323.V29



BRACKETING

C-RAILS:	Operator:	INSTALLATION	Operator:	
	Operator:		Operator:	
	Operator:		Operator:	
	Operator:		Operator:	
	Operator:		Operator:	
DOOR MECHANISMS:	Operator:		Operator:	
TAPPING PADS	Operator:		Operator:	
INSTALLATION & VERIFICATION				
SEAT & LUGGAGE BRACKETS:	Operator:		Operator:	
SEAT BRACKETS VERIFICATION:	Operator:		Operator:	
AREA	WELDING			
LHS		RHS		
A (Seat brackets)	: Operator (Name&sign):			
(C-rails, Luggage and earth bushes)	: Operator (Name&sign):			
B (Seat brackets)	: Operator (Name&sign):			
(C-rails, Luggage and earth bushes)	: Operator (Name&sign):			
C (Seat brackets)	: Operator (Name&sign):			
(C-rails, Luggage and earth bushes)	: Operator (Name&sign):			
D (Seat brackets)	: Operator (Name&sign):			
(C-rails, Luggage and earth bushes)	: Operator (Name&sign):			

	DTR3022331912 Carshell Assembly TC	Rev. 29	Project: PRASA SI.CB1220.323.V29
		Date- 28/10/2023	

ENDS

END 1 TAPPING PADS WELDING: Operator (Name&sign):

N/A

END 1 TAPPING PADS WELDING: Operator (Name&sign):

THUAN:  Thuan

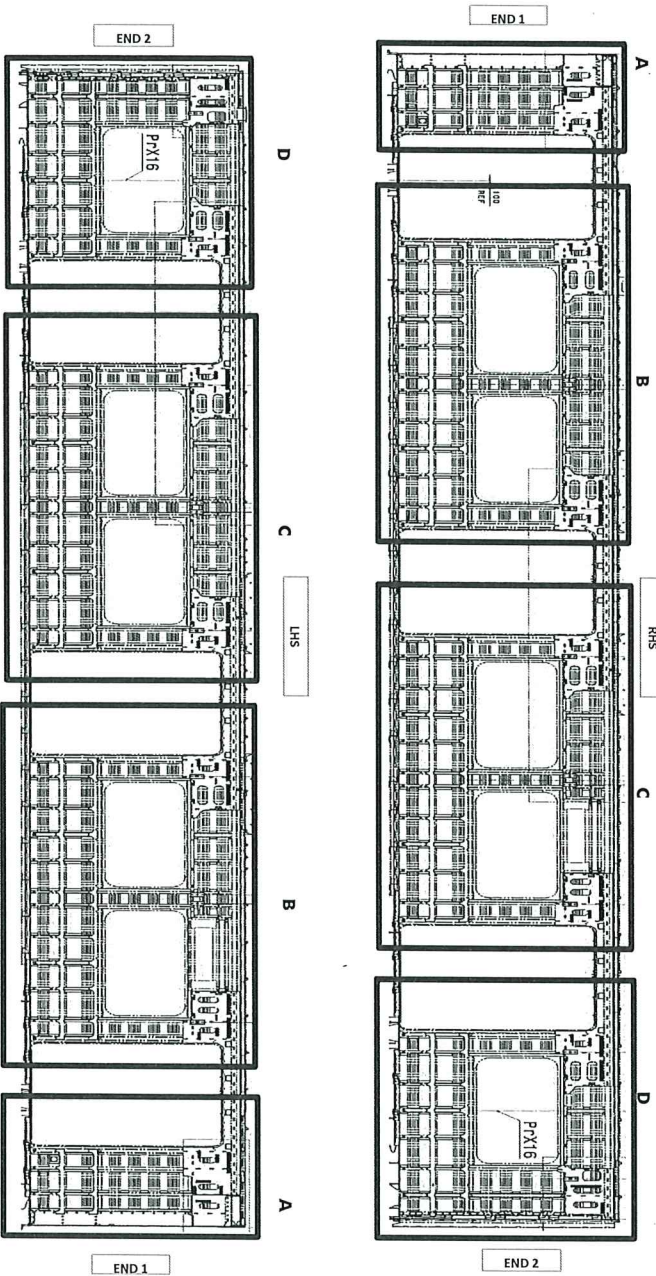


DTR302233191/2 Carshell Assembly TC

Rev.
29
Date-
28/10/2023

Project: PRASA
SI.CB1220.323.V29

TC BRACKET INSTALLATION



QUANTITIES (TC)

RHS

SECTION	QUANTITY	OK	NOK
A	4	✓	
B	4	✓	
C	8	✓	
D	12	✓	
A	0	✓	
B	21	✓	
C	21	✓	
D	13	✓	
A	1	✓	
B	4	✓	
C	5	✓	
D	4	✓	

C-RAILS

SEAT BRACKETS

EARTH BUSH

ROOF ENDS:

GRAILS 2 OFF END 2
EARTH BUSH 4 OFF END 2

VERIFICATION BY: *Wthp025i*

LHS

SECTION	QUANTITY	OK	NOK
A	4	✓	
B	8	✓	
C	4	✓	
D	6	✓	
A	0	✓	
B	21	✓	
C	21	✓	
D	13	✓	
A	1	✓	
B	4	✓	
C	4	✓	
D	2	✓	

C-RAILS

SEAT BRACKETS

EARTH BUSH

ROOF ENDS:

GRAILS 2 OFF END 2
EARTH BUSH 4 OFF END 2

VERIFICATION BY: *Wthp025i*